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(57) Abstract :

The present invention discloses LC-MS Method for the Enantiomeric Separation of Orphenadrine Citrate in Pharmaceutical Dosage Form. The chromatographic separation was achieved on Phenomenex® Lux Cellulose 1 (250 mm x 4.6 mm i.d, 5 m particle size) column using mobile phase system containing Acetonitrile: 5 mM Ammonium acetate pH (3.5) adjusted with acetic acid (90:10) at the flow rate of 0.6 mL/min. The method is linear over the range of 30–150 ng /mL for (±) orphenadrine enantiomers with a correlation coefficient ( $r^2 = 0.999$ ). Detection limits and quantification limits of (+) Orphenadrine and (-) Orphenadrine are found to be 10 ng/ml and 30ng/ml respectively. The recovery study of orphenadrine from tablet formulation was found to be 99.96%. Orphenadrine standard solution and mobile phase were found to be stable for at least 48h. The orphenadrine enantiomers were well resolved with mean retention times of about 2.30 and 3.16 min respectively.

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